

# OIL CANNING WAIVER

Oil canning is a common and unavoidable phenomenon that can create a perceived wave-like appearance in flat areas of sheet metal. The degree of waviness tends to change under different natural lighting conditions and varies by metal type. It's an inherent occurrence in all types of metals and not a reason for rejection.

To reduce the appearance of oil canning, American Metal Supply recommends adding optional striations or mini ribs, available at no charge.

## FLAT

### SHOWS MAJOR OIL CANNING

- PRO:**  
✓ Free of interior ribs/indulations
- CON:**  
✗ Greatest risk for oil canning

**RECOMMENDATION:**  
Use backer rod under the panels to reduce oil canning.



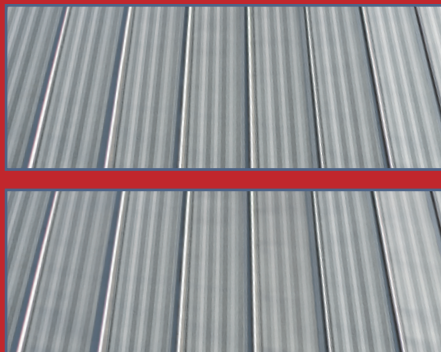
## STRIATIONS

AVAILABLE AT  
NO CHARGE

### LEAST NOTICEABLE OIL CANNING

- PROS:**
- ★ Shows least amount of oil canning
  - ★ Architectural design appeal
  - ★ Strongest panel type
  - ★ Diffuses light, reduces glare

### ★ MOST RECOMMENDED ★



## MINI RIBS

AVAILABLE AT  
NO CHARGE

### SOME NOTICEABLE OIL CANNING

- PROS:**  
✓ Reduces oil canning  
✓ Strong, dimensional look
- CON:**  
✗ Does't eliminate oil canning

**RIB OPTIONS INCLUDE:**

- ✓ Curved or square rib design
- ✓ Double or Quad per panel



## PROJECT INFORMATION

**PROJECT ADDRESS:**

**PANEL STYLE REQUESTED:** ☒ **STRIATIONS** (recommended) ☐ **MINI RIBS** ☐ **FLAT**

**CONTRACTOR/ROOFER NAME (or authorized representative):**

**BUILDING OWNER NAME (or authorized representative):**

By signing this notice I acknowledge that I have read and understand the information provided in this document. I further understand that oil canning is an inherent property of metal panels, including those with striations, especially if installed over an uneven roof deck. I agree that oil canning is a naturally occurring phenomenon and not a cause for panel rejection, and that flat areas of metal panels will exhibit the greatest amount of waviness. I agree to hold American Metal Supply, LLC, any agents or personnel operating on behalf of or in conjunction with American Metal Supply, LLC harmless of any and all liabilities, losses, claims, judgements, lawsuits, fines or penalties claimed by anyone for metal panels installed on the project listed above that exhibit any magnitude of oil canning.

CONTRACTOR/ROOFER SIGNATURE (or authorized representative): \_\_\_\_\_

DATE: \_\_\_\_\_

BUILDING OWNER SIGNATURE (or authorized representative): \_\_\_\_\_

DATE: \_\_\_\_\_